

CODE: AC-754

PRODUCT NAME:

Acrylic Thermoplastic Air drying intermediate coating

DESCRIPTION:

AC-754 is a single pack decorative paint based on micro porous Acrylic resin with optimum colour retention. AC-754 is resistant to wear, impact, salt water, mineral oils and splash of aliphatic solvents, animal and vegetable oils for interior and exterior structures in Semi-Industrial environments above water. Of course it is not resistant to aromatic solvents.

RECOMMENDED USE

AS a decorative coat on building walls And Protection

Outstanding characteristics

- Excellent process ability
- Excellent recoat ability

TECHNICAL DATA:

Binder	Acrylic Thermoplastic
Pigment	Chemical Pigment
Finish	Semi Gloss
Shade	RAL Colors
Substrate	Primed steel or blasted steel, Concrete
Volume solid	55 ±3%
Typical dry film thickness	50-100 Microns per one coat
Number of coat	One or two
Flash point	28 °C
Specific gravity	1.3± 0.1 Kg/Lit
Theoretical spreading rate - one coat (at 50 microns)	11 M ² /Lit
Application method	Conventional or air less spray , brush , roller
Thinner / Cleaner	T-700
Weight of added thinner	5-10 %
Packing	25 kg
Shelf life (at 25°C)	12 Months

Drying Time

Temp	Touch dry	Hard dry	Overcoating	
			Min	Max
15°C	90 minutes	20 hours	24 hours	-
25°C	30 minutes	14 hours	12 hours	-
40°C	30 minutes	10 hours	10 hours	-

Note: Drying times are dependent on applied film thickness; all data in this catalogue are reported at recommended DFT.

SURFACE PREPARATION

All surfaces to be coated should be clean, dry and free from contamination. Fresh water wash or water wash with high pressure, as appropriate, and remove all oil or grease, soluble contaminants, and other detrimental foreign matter in accordance with SSPC-SP1 solvent Cleaning.

NEW BUILDING/MAJOR REFURBISHMENT

AC-754 should always be applied over a recommended primer or intermediate coating scheme. The primer surface should be dry and free from all contamination, and AC-754 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2 ½(ISO 8501-1:1998), or SSPC-SP-1, Hand/power cleaning) and patch primed prior to the application of AC-754.

Previously painted surfaces:

Remove all mill scale, loose rust, loose paint and other detrimental foreign matter by "Hand or Power Tool Cleaning" (SSPC-SP2 or SP3, respectively).

Apply one or more spot coats of AC-754, as specified.

-Surface preparation shall not take place in the following conditions:

- At temperature below 5 °C
- When the relative humidity greater than 85%
- When the metal surface temperature is less than 3 °C above the dew point
- Outside day light hours on exterior locations



Application Method:

This material is a one component coating and should always be mixed thoroughly with a power agitator before application. Stir during application to maintain uniformity of material.

Application Equipments

Air less Spray	Tip range 0.017-0.019 inch Total output pressure at spray tip not less than 141Bar (2000 psi)
Air Spray	Nozzle orifice 1.8-2 mm Nozzle pressure: 3-5 Bar (43-72 ps)
Brush	Typically 40 mic can be achieved.
Roller	Typically 40 mic can be achieved.

Flush Equipment with recommended Cleaner before and after use.

ENVIRONMENTAL CONDITIONS:

- To prevent moisture condensation during application, surface temperature must be at least 3 °C above the dew point.
- Never apply coatings under reverse environmental condition.
- In hot climate, material temperature should be 20 to 25 °C prior to mixing.
- For satisfactory cure, air and surface temperature must be above 10 °C
- Paint shall not be applied when wind speed is in excess of 7 m/s

Air temperature	10 to 40 °C
Surface temperature	10 to 50 °C
Material temperature	15 to 40 °C
Relative humidity	Max 80 %

HEALTH AND SAFETY:

This product is Flammable. Keep away from heat and open flame .Keep container closed .Use with adequate ventilation. Avoid prolonged and repeated contact with skin. If used in confined areas, observe the following precautions to prevent hazards of fire or explosion or damage to the health:

- 1-Circulate adequate fresh air continuously during application and drying.
- 2-Use fresh air masks and explosion proof equipment.
- 3- Prohibit all flames, sparks, welding and smoking.

Under License



Approved

